Gearbox Configuration Instruction Manual

For printer models:

S8408 / S8412 / S8424 Print Engine
Step 1:
Remove the three (3) screws securing the Tension Bracket Assembly.

Tension Bracket Assembly shown after removal of the three screws. **NOTE: Do not loosen or remove the center screw.**
Step 2:
For 203dpi use the 2\textsuperscript{nd} level of the three story gear.
For 305dpi/609dpi use the 3\textsuperscript{rd} level of the three story gear.

Belt Routing is shown below.
Step 3: 
Rotate the Tension Bracket Assembly to align the engraved indication mark with the appropriate printer resolution engraved in the gear box assembly frame. Affix the Tension Bracket Assembly with the three (3) screws removed in Step 1.