# Revision History

<table>
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<tr>
<th>Manual Version</th>
<th>Suggestion / Comment</th>
<th>Release Date (Year / Month / Date)</th>
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<td>WS2_Technical_Manual_ENG_02</td>
<td>P14. Changed the picture of BT module card onto the WS2</td>
<td>2019 / 03 /25</td>
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<td></td>
<td>P13. Filled in the BT installation procedure and try to update this manual before 3/22</td>
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<td></td>
<td>P13. Just wrote (Bluetooth option available depending on region)</td>
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<tr>
<td>WS2_Technical_Manual_ENG_03</td>
<td>P15. Added a section of which the title is <em>Peeler and Wireless LAN Module</em></td>
<td>2021 / 01 /07</td>
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<td></td>
<td>P32. Updated the main block diag. at section 5.1</td>
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<td>P34. Updated the system diag. at section 5.2</td>
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<td>P36. Updated the wiring diag. at section 5.3</td>
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<td>P5. Added a prompt of installation of the peeler on the WLAN card at section 1.2</td>
<td>2021 / 01 /15</td>
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<td></td>
<td>P9. Added a prompt of installation of the peeler on the WLAN card at section 1.3</td>
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Preface

This manual describes technical information about WS2 printers, including installation guides, operating guides, printer setting tool help, network architecture overview and technical drawings. It doesn't contain programming examples. For more information about printer programming, see related documents.

Who should read this manual

This manual is intended for dealers, technicians and operators who need to install and manage the hardware, firmware and network of WS2 printers.

Related Documents

- WS2 Series Operator Manual
1  Accessories Installation

This chapter describes how to install accessories on your printer.

1.1  Cutter

A cutter is used to cut the label after it is printed out. Full cutter cuts a label off from a media roll.

To install a cutter:

Step 1.  Remove the base frame

This part describes how to dismantle your printer.

1.  Open the top cover and Remove tear bar.
2.  Turn over your printer.
3.  Loosen and remove 3 screws from the base.
4.  Remove the base frame.
Step 2. Connect the cutter to the main board and Secure the cutter to your printer

This part describes how to thread the cutter cable and connect to the main board.

1. Thread the cutter cable through 2 square holes as below.

2. Plug the cutter connector to J8 as below.

3. Remove interface cover and reinstall the base cover. Put the interface cover back.
4. Secure it with 3 screws.
5. Turn over and lift top cover to secure cutter.
6. Align the 2 screw holes of the cutter on both sides of the platen roller.

7. Secure the cutter with 2 screws.

**Step 3. Test the cutter**

This part describes how to use the cutter to cut your label.

1. Place the media roll between the holders. Make sure the print side is up and the media roll is clamped tightly by the holders.
2. Pull the media until it reaches out of your printer. Thread the media under the media guides.
3. Thread the media into the slot of the cutter.
4. Close the top cover.
5. Send a print job or press the **FEED** button to test if the cutter works.
1.2 Peeler

A peeler automatically removes the liner from the printed label. The peeler sensor detects if a peeled label is taken away.

To install a peeler:

*In the case peeler and wireless LAN modules are used together, please refer to section 1.5 of this manual for installation instructions.*

**Step 1. Remove the base frame**

This part describes how to dismantle your printer.

1. Open the top cover and Remove tear bar.
2. Turn over your printer.
3. Loosen and remove 3 screws from the base.
4. Remove the base frame.
Step 2. Connect peeler to the main board then secure it

This part describes how to thread the peeler cable and plug to the mainboard.

1. Thread the peeler cable through two square holes as below.

2. Plug the peeler connector to J14 as below.

3. Put peeler in the printer and align two side of hole.
4. Insert shaft to two align hole from left to right.

5. Adjust shaft position to make sure notch exceed printer module.
6. Use sharp nose pliers to fix shaft with E Ring on both side.

7. Remove interface cover and reinstall the base cover. Put the interface cover back.

8. Secure it with 3 screws.
9. Turn over your printer and open top cover.
10. Insert peeler bar to the gap between peeler module and roller.
Step 3. Test the peeler

This part describes how to use the peeler to peel the liner.

1. Open the peeler.
2. Place the media roll between the holders. Make sure the print side is up and the media roll is clamped tightly by the holders.
3. Pull the media until it reaches out of your printer. Thread the media under the media guides.
4. Remove 1-3 labels from the liner at the start of the media.
5. Thread the liner under the plate (beside the platen roller) and the peeler, until the first label touches the platen roller.
6. Close the peeler and close the top cover.
7. Send a print job or press the FEED button to test if the peeler works.
1.3 Wireless LAN Module

The Wireless LAN module provides Wireless LAN connectivity for your printer.

To install a Wireless LAN module:

**In the case peeler and wireless LAN modules are used together, please refer to section 1.5 of this manual for installation instructions.**

**Step 1. Remove the base frame**
This part describes how to dismantle your printer.

1. Turn over your printer.
2. Loosen and remove 3 screws from the base.
3. Remove the base frame.

**Step 2. Secure the Wireless LAN card and connect it to the main board**
This part describes how to thread the Wireless LAN card cable and connect it to the main board.

1. Check the cable is connected on wireless module board.
2. Check the antenna is connected to port **CN1**.
3. Locate the left side of printer. Find 2 screw holes above the top cover latch.

4. Thread the cable through the square hole.

5. Align the two holes and secure the card with 2 screws.

6. Plug the Wireless LAN cable 1 (red connector) to **J14** as below.
7. Loosen a screw to lift up main board.
8. Plug the Wireless LAN cable 2 (black connector) to **J15** as below. Hide extra cable under the mainboard.

![Image of cable plug](image1)

9. Tear the back tape off from Wireless LAN antenna card.
10. On the front side of your printer, insert the Wireless LAN antenna card in the notch and stick it on the module. Lead the cable in hook.

![Image of antenna card insertion](image2)

---

**Step 3. Reinstall the base frame**

This part describes how to reinstall the parts you took off.

1. Remove interface cover and reinstall the base cover. Put the interface cover back.

![Image of interface cover removal and replacement](image3)

2. Secure it with 3 screws.
1.4 Bluetooth Module Card

The Bluetooth module card provides Bluetooth connectivity for your printer.

To install a Bluetooth module:

**Step 1  Remove the base frame**
This part describes how to dismantle your printer.
1. Turn over your printer.
2. Loosen and remove 3 screws from the base.

3. Remove the base frame.
**Step 2  Secure the Bluetooth card and connect it to the main board**

This part describes how to connect the Bluetooth module card to the main board.

1. On the right side of your printer, locate two screw holes below the top cover latch and align the two holes on the Bluetooth module card with them.

2. Secure the card with two screws.

3. Plug the Bluetooth cable (black connector) to J15, which is the black port located to the lower-right of the main board.

**Step 3  Reinstall the base frame**

This part describes how to reinstall the parts you took off.

1. Remove interface cover and reinstall the base cover. Put the interface cover back.
2. Secure it with 3 screws.

※ Bluetooth option is available depending on region.
1.5 Peeler and Wireless LAN Module

The Wireless LAN module provides Wireless LAN connectivity for your printer.

To install a Wireless LAN module:

**Step 1. Remove the base frame**
This part describes how to dismantle your printer.

1. Turn over your printer.
2. Loosen and remove 3 screws from the base.
3. Remove the base frame.

**Step 2. Secure the Wireless LAN card and connect it to the main board**
This part describes how to thread the Wireless LAN card cable and connect it to the main board.

1. Check the cable is connected on wireless module board.
2. Check the antenna is connected to port **CN1**.
3. Locate the left side of printer. Find 2 screw holes above the top cover latch.
4. Thread the cable through the square hole.
5. Align the two holes and secure the card with 2 screws.
6. Plug the Wireless LAN cable 1 (red connector) to J14 as below.
7. Loosen a screw to lift up main board.
8. Plug the Wireless LAN cable 2 (black connector) to J15 as below. Hide extra cable under the main board.

9. Tear the back tape off from Wireless LAN antenna card.
10. On the front side of your printer, insert the Wireless LAN antenna card in the notch and stick it on the module. Lead the cable in hook.
To install a peeler:

A peeler automatically removes the liner from the printed label. The peeler sensor detects if a peeled label is taken away.

**Step 1. Connect peeler to the wireless LAN card and then secure it**

This part describes how to thread the peeler cable and plug to the main board.

1. Thread the peeler cable through two square holes as below.
2. Plug the red housing connector of the peeler to the white wafer connector, J4, of the WLAN card as below.

3. Put peeler in the printer and align two sides of hole.

4. Insert shaft to two align holes from left to right.

5. Adjust shaft position to make sure notch exceed printer module.
6. Use sharp nose pliers to fix shaft with E Ring on both side.

7. Remove interface cover and reinstall the base cover. Put the interface cover back.

8. Secure it with 3 screws.

9. Turn over your printer and open top cover.

10. Insert peeler bar to the gap between peeler module and roller.
Step 2. Test the peeler

This part describes how to use the peeler to peel the liner.

1. Open the peeler.
2. Place the media roll between the holders. Make sure the print side is up and the media roll is clamped tightly by the holders.
3. Pull the media until it reaches out of your printer. Thread the media under the media guides.
4. Remove 1-3 labels from the liner at the start of the media.
5. Thread the liner under the plate (beside the platen roller) and the peeler, until the first label touches the platen roller.
6. Close the peeler and close the top cover.
7. Send a print job or press the FEED button to test if the peeler works.

Step 3. Reinstall the base frame

This part describes how to reinstall the parts you took off.

1. Remove interface cover and reinstall the base cover. Put the interface cover back.

2. Secure it with 3 screws.
2 Update Firmware

Firmware is the code stored permanently in hardware. It instructs your printer to do its tasks. Benefits of updating firmware include new features, enhanced functionality and improved performance.

Caution: Do not open the print module, disconnect your printer from the computer or cut your printer power during the firmware update.

2.1 Update Firmware via the USB Host

The USB host is a USB type A port for a USB flash drive, which can be used to quickly update the firmware.

1. Take an USB flash drive and format file system to FAT32. Create a folder named “Firmware” in your USB flash drive, and copy the firmware files to it. The file “XXX-master.abin” needs to be in the folder.
   Note  The firmware file name must match to your printer.
2. Make sure the print module is closed, and turn off your printer.
3. Turn ON the printer power (or reboot the printer) after insert your USB flash drive to the printer. The printer starts to transmit the firmware when LED is green and blinking alternately.
4. When LEDs are all green, turn off the printer power, then remove USB flash drive.
5. Update firmware success.

Caution: Do not remove the USB flash drive during the transmission.
2.2 Update Firmware in Atmel Mode

Service Engineer only

Typically, firmware can be updated in Printer Tool without problems, but there are rare cases Printer Tool cannot handle. If any unexpected conditions keep you from update firmware in Printer Tool, you need to update it in Atmel mode.

**Step 1. Enter Atmel Mode**

This part describes how to enter Atmel mode.

1. Turn off your printer.
2. Turn over your printer.
3. Loosen and remove 3 screws from the base.
4. Lift the base and unplug all the cables.
5. Locate the DIP switch on the main board. Set Switch 1 and 2 to the **OFF** position (down).

![DIP switch image]

**Step 2. Update your firmware**

This part describes how to update your firmware in Atmel mode.

1. Turn on your printer. Both LEDs won’t glow. This is normal.
2. Start Printer Tool. In the **Navigation** pane, click **Download**, and click the **Firmware** tab.
3. Right-click in the blank area and click **Add**.
4. In the **Open** dialog box, browse to the folder that contains the firmware files. Select all of them and click **Open**.

5. Right-click in the blank area in the list, and click **Select All** to select all of the check boxes.

**Note** If you want to execute a firmware file without saving it into the flash memory, select the **Download to memory and execute** check box and click **Send**.
6. Click **Send** to send the firmware files to your printer. When the update is complete, the message “Done” appears. Click **Close** to close the dialog box, or click **Save Log** to save the firmware update log.

![Download Firmware dialog box]

**Step 3. Exit Atmel Mode**

This part describes how to exit Atmel mode.

1. Turn off your printer.
2. Set **DIP Switch 1 and 2** to the **ON** position (up). If it’s inconvenient to set **DIP Switch** while cables are connected, unplug all the cables to do this.

    ![DIP switch diagram]

3. Reinstall the base and secure it with 3 screws.
4. Turn over your printer.
5. Turn on your printer.
3 Network

This chapter provides the information about your printer networking.

3.1 Network architecture

As the figure shows, the network architecture includes several layers, and each layer corresponds to the layer in the Open Systems Interconnection (OSI) model.

The print engine is on the application layer. It is a set of programs that handle most jobs for your printer, such as receiving data, analyzing data, drawing images, printing images and returning status. It communicates with TCP via the socket.

The socket is on the session layer. It is an application program interface (API) that opens, receives, sends and closes TCP sessions between your printer and network nodes to exchange data.

Transmission Control Protocol (TCP) and Internet Protocol (IP) are on the transport and the network layer, respectively. These two layers work closely together. The transport layer secures end-to-end data transfer by establishing a reliable connection that includes features such as packet resend control, packet order control, flow control and error checking. TCP is the protocol commonly used in transport layer.
IP is the commonly used protocol in the network layer. It defines an address system and provides end-to-end communication for data transmission. The packet is delivered based on the IP address in the IP header, which is attached to the packet. However, the packet may be lost, corrupted or out-of-order when it travels across the network, because IP doesn’t ensure the delivery. TCP can prevent most of these things happen.

The data link is on the data link layer. Its task is to create and manage a reliable data transmission between two adjacent nodes in a network via MAC addresses. It divides the data from the network layer into bits, encodes these bits into frames prior to transmission, and decodes them at the destination. The data link also provides the error control and flow control. The error control uses a frame check sequence (FCS) to ensure that the delivered frames are intact, and the flow control ensures that the fast sender doesn’t overwhelm the slow receiver with data.

This architecture allows up to five computers to connect to a printer via the same port. When you turn on your printer, it opens the maximum number of ports, and is waiting for a session request. Once your printer receives a request, it establishes a session and set it as “connected.” If all of the sessions are occupied, no more connection is allowed. In this case, your printer returns the RST signal to the computer that made a request via the TCP protocol. When your printer finishes its communication with the computer, it releases the session to get ready for a new connection.

Data processing is determined by the connection priority. When your printer connects to multiple computers, it only processes the data from the oldest session (the first connected computer). The connection priority changes when there is a disconnection. Other computer needs to wait until its session becomes the oldest.
### 3.2 Ethernet Status Indicators

<table>
<thead>
<tr>
<th>LED</th>
<th>Indicator</th>
<th>Status</th>
<th>Description</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green</td>
<td>Speed</td>
<td>ON</td>
<td>100 Mbps</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>OFF</td>
<td>10 Mbps</td>
<td></td>
</tr>
<tr>
<td>Amber</td>
<td>Link Activity</td>
<td>ON</td>
<td>Link Up</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>OFF</td>
<td>Link Down</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Blink</td>
<td>Activity</td>
<td>When both LEDs are off, there is no Ethernet connection.</td>
</tr>
</tbody>
</table>
4 Troubleshooting

This chapter provides the information about accessories issues, internal errors and their possible solutions.

4.1 Cutter and Peeler Issues

<table>
<thead>
<tr>
<th>Issue</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>The cutter is experiencing issues.</td>
<td>- If there is a paper jam, clear it.</td>
</tr>
<tr>
<td></td>
<td>- The cutter has become loose. Fix the cutter in position and tighten it.</td>
</tr>
<tr>
<td></td>
<td>- The cutter blade is not sharp anymore. Replace your cutter with a new one.</td>
</tr>
<tr>
<td>The peeler is experiencing issues.</td>
<td>- If there is a paper jam, clear it.</td>
</tr>
<tr>
<td></td>
<td>- The peeler has become loose. Fix the peeler in position and tighten it.</td>
</tr>
<tr>
<td></td>
<td>- Make sure the liner is correctly threaded under the plate and the peeler.</td>
</tr>
</tbody>
</table>
## 4.2 Internal Errors

<table>
<thead>
<tr>
<th>Error</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash ROM on the CPU board error or USB memory error.</td>
<td>- Check your USB flash drive and see if it works properly.</td>
</tr>
<tr>
<td>An erase error has occurred when formatting the USB memory.</td>
<td>- Make sure your USB flash drive is tightly plugged.</td>
</tr>
<tr>
<td>An EEPROM for backup cannot be read or written properly.</td>
<td>- The flash ROM or USB drive is damaged. Replace it.</td>
</tr>
<tr>
<td>Unable to save files due to insufficient USB memory.</td>
<td>- Delete the files on your USB drive to free some space, or replace your USB drive with an empty one.</td>
</tr>
<tr>
<td>Command error.</td>
<td>- Press the <strong>FEED</strong> button.</td>
</tr>
<tr>
<td>An EEPROM for backup cannot be read or written properly.</td>
<td>- Turn off your printer, and turn it on again.</td>
</tr>
<tr>
<td>An EEPROM for backup cannot be read or written properly.</td>
<td>- It is possible that the EEPROM is damaged. Replace it or the main board.</td>
</tr>
<tr>
<td>A command has been fetched from an odd address.</td>
<td>- Check your commands and make sure they are correct.</td>
</tr>
<tr>
<td>Word data has been accessed from a place other than the boundary of the word data.</td>
<td></td>
</tr>
<tr>
<td>Long word data has been accessed from a place other than the boundary of the long word data.</td>
<td></td>
</tr>
<tr>
<td>An undefined command in a place other than the delay slot has been decoded.</td>
<td></td>
</tr>
<tr>
<td>An undefined command in the delay slot has been decoded.</td>
<td></td>
</tr>
<tr>
<td>A command which rewrites the data in the delay slot has been decoded.</td>
<td></td>
</tr>
</tbody>
</table>
5 Technical Drawings

This chapter provides technical drawings of your printer.

5.1 Main Board Diagram

Main Board
A printed circuit board assembly (PCBA) consists of a microcontroller, flash memory, SDRAM and more.

Panel
A two-layer PCBA consists of one button and two LEDs.

Media Sensor
A two-layer PCBA consists of a reflective and a transmissive sensor, which is designed for media detection.
Thermal Printhead (TPH)

It consists of a line of tiny resistors that is electronically controlled to produce heat for printing. For direct thermal printing, a TPH directly heats up an area of the thermal paper to produce an image.

Stepper Motor

A stepper motor rotates certain degrees in each step-in response to an electronic pulse.

Cutter or Peeler (Option)

A cutter is a guillotine cutter which automatically cuts the printed label. There are two cutting types: full and partial. A peeler automatically removes the liner from a printed label. The sensor on the peeler detects if the peeled label is taken away.
5.2 System Diagram

Communication Port
USB Host/ USB Device / LAN /
Wireless LAN (Optional)
or Bluetooth (Optional)

Power System
24V, 5V,
3V3, 1V8

Memory System
Flash ROM
SDRAM

Sensor System
Transmissive Sensor
Reflective Sensor

Printhead System

Cutter Module
Dispenser

MOTOR Driver

KEYPAD

MOTOR
**Microcontroller (U11)**

The microcontroller (MCU) is AT91SAM9260. The MCU is like a microcomputer which integrates CPU, memory, I/O ports, timers and other components. The CPU it uses is ARM926-based processor.

**Flash memory (U14)**

The flash memory stores firmware, graphics, label formats, soft fonts and BASIC files.

**SDRAM (U17)**

SDRAM is volatile memory, typically storing working buffers and parameters. After the power is turned off, all of the data is gone.

**Power (U13, U15, U19)**

A regulator converts 24V DC to 5V DC as the VCC source for most of components on main board. LDOs are 5V to 3.3V for I/O, 3.3V to 1.8V for CPU core.

**Motor Driver (U2)**

The motor driver is BD63877. It acts as an amplifier, which takes low-current signals and generates high-current signals. Since the motor typically requires voltages or currents that exceed what the circuitry can provide, the motor driver is capable of providing higher voltages or currents for the motor.

**Ethernet PHY**

It is used to send and receive Ethernet frames. It complies with the IEEE 802.3 specifications for 10BASE-T and 100BASE-TX.
5.3 Wiring Diagram

Diagram A: Peeler only

Diagram B: WLAN
5.4 Exploded Drawing
## Appendix A: DIP Switch

<table>
<thead>
<tr>
<th>DIP Switch</th>
<th>Description</th>
<th>Description</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Switch between the firmware mode and Atmel mode.</td>
<td>ON: Firmware mode. It boots your printer from the flash memory. OFF: Atmel mode. It boots your printer from CPU ROM. <strong>Important</strong> In Atmel mode, DIP 2 (watchdog) must be set to OFF.</td>
<td>ON</td>
</tr>
<tr>
<td>2</td>
<td>Enable or disable the watchdog.</td>
<td>ON: Enable watchdog OFF: Disable watchdog</td>
<td>ON</td>
</tr>
<tr>
<td>3</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
<tr>
<td>4</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
<tr>
<td>5</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
<tr>
<td>6</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
<tr>
<td>7</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
<tr>
<td>8</td>
<td>Reserved.</td>
<td>N/A</td>
<td>OFF</td>
</tr>
</tbody>
</table>